

Product

INFORMATION

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SUBJECT

UROCAL APPLICATION INSTRUCTIONS

When correctly applied, urocal nameplates and decorative graphics will permanently bond to smooth surfaces that have been prepared per the following instructions.

TEMPERATURE

- The urocal and the surface to which it will be applied must be 68 F or above and remain so for a minimum of one hour after application.

SURFACE PREPARATION

- Thoroughly clean the surface area using a solvent based cleaner and dry with a clean, lint free cloth before the solvent evaporates.

APPLICATION

- Apply urocals within 20 minutes after cleaning the surface.
- Remove the adhesive liner immediately prior to applying the urocal.
- When removing the liner, do not let your fingers touch the adhesive or expose the adhesive to any contaminants.
- Press urocal onto surface beginning at one end and progressing to the other to avoid trapping air. Use a wooden or rubber roller to ensure bonding of the adhesive to the surface.

STORAGE

- Urocals must be stored so that they remain flat and with the adhesive liner secure. Urocals allowed to curl or with exposed adhesive should be discarded as they will not permanently bond.
- Shelf life is two years.

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